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2. Device according to claim 1, wherein the wall which is movable into the mold is configured as a piston which is supported within a tubular chamber wall so as to be longitudinally movable or is supported so as to be movable toward the chamber to perform a sealing function, and wherein the wall is movable together with a movable mold section of the mold.

3. Device according to claim 1, wherein the wall which is movable into mold is configured to partially determine the surface shape of the casting.